



## 25CRS (UNS S32760)

25CRS is typically supplied as a cold worked super duplex stainless steel suitable for high chloride and mildly sour wells with partial pressure of H<sub>2</sub>S < 3 psi. The alloy is classified in MR0175/ISO15156 as a duplex stainless steel having Pitting Resistance Equivalent Number > 40. The high PREN prevents pitting corrosion in the presence of high chlorides or dissolved oxygen. It is therefore often used in seawater and water injection wells.

### NOMINAL COMPOSITION

Chromium 25%

Nickel 7%

Molybdenum 3.8%

Iron Balance

### API 5CRA / ISO 13680 Group 2 Category 25-7-4

Grade	Yield Strength min. (ksi)	Tensile Strength min. (ksi)	Elongation min. (%)	NACE MR0175/ISO 15156 Environmental Limits
110	110	115	11	Table A.25
125	125	130	10	Table A.25
140	140	145	9	N/A

### TYPICAL MECHANICAL PROPERTIES

Grade	Yield Strength (ksi)	Tensile Strength (ksi)	Charpy V-Notch Toughness (ft-lbs at 14F)
110	125	134	110
125	135	145	115

### TYPICAL PHYSICAL PROPERTIES

		70°F	200°F	400°F
Density	lbs/cu <sup>3</sup> .	0.28		
Thermal Expansion	X10 <sup>-6</sup> /deg F	7.5	7.5	7.5
Elastic Modulus	psi x 10 <sup>6</sup>	29.0	28.2	27.0
Poisson Ratio		0.24	0.24	0.24
Thermal Conductivity	Btu/ft h °F	8	9	10
Specific Heat	Btu/lb °F	0.12	0.12	0.12